

## SMART FARMING WITH IOT: REVOLUTIONIZING COTTON CULTIVATION FOR SUSTAINABLE AGRICULTURE IN INDIA

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### ***Abstract :***

The adoption of Internet of Things (IoT) era in cotton farming is transforming conventional agricultural practices by using enhancing productiveness, resource performance, and sustainability. This have a look at explores the impact of IoT-enabled smart farming on cotton cultivation in India, addressing demanding situations inclusive of unpredictable weather situations, inefficient aid usage, and pest infestations. IoT-based solutions, consisting of real-time soil and weather tracking, precision irrigation, automatic pest detection, and predictive analytics, allow statistics-pushed choice-making, optimizing water utilization, decreasing chemical dependency, and improving yield high-quality at the same time as minimizing environmental effect. The studies highlights the monetary and ecological advantages of IoT adoption, consisting of multiplied profitability and sustainability for smallholder farmers. Case research and pilot implementations demonstrate improved crop resilience, decrease operational expenses, and more advantageous supply chain performance. Despite its capacity, IoT adoption faces obstacles which include excessive preliminary funding, loss of technical consciousness, and infrastructure limitations. The have a look at advocates for coverage interventions, financial incentives, and farmer training applications to facilitate massive-scale implementation. By leveraging virtual agriculture, India can obtain sustainable cotton farming, beef up rural economies, and make a contribution to worldwide food security at the same time as mitigating weather-related risks.

**Keywords:** Smart farming, IoT in agriculture, precision irrigation, real-time tracking, crop resilience, virtual agriculture, sustainable cotton farming

## **INTRODUCTION**

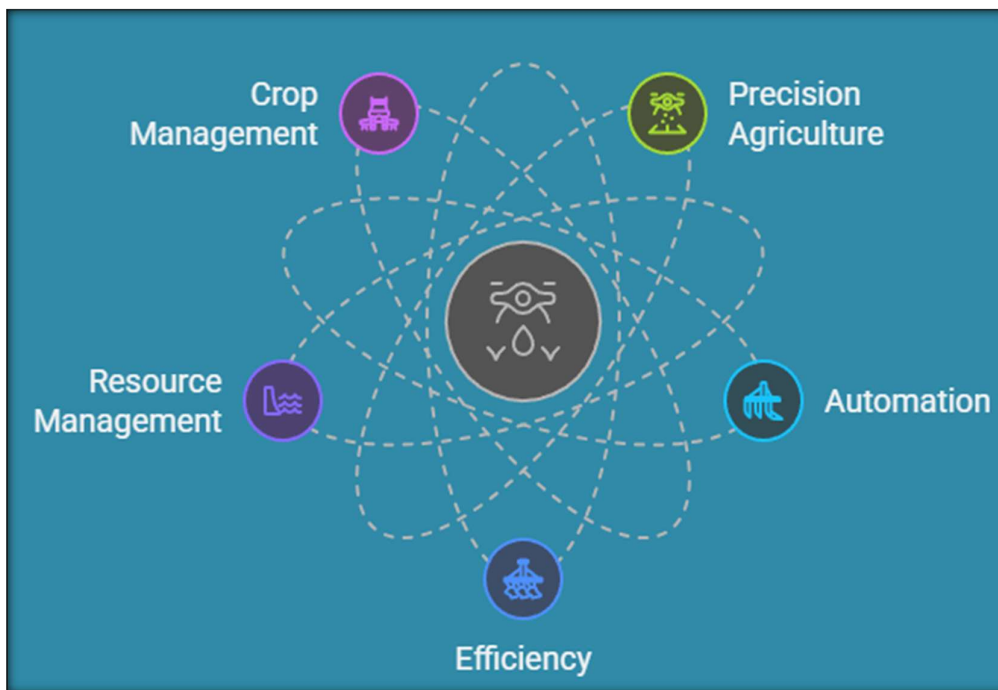
### **The Need for Smart Farming in Cotton Cultivation**

Cotton farming in India faces more than one demanding situations, which includes weather variability, water shortage, pest infestations, and declining soil fertility. Traditional farming techniques regularly result in immoderate resource intake and inconsistent yields, affecting both productivity and profitability. The growing call for for sustainable agricultural practices has emphasized the want for technological interventions. Smart farming, driven through the Internet

of Things (IoT), gives actual-time monitoring and records-pushed selection-making to optimize farming operations. By integrating sensors, automation, and predictive analytics, farmers can enhance performance at the same time as lowering environmental impact. This shift is important to ensuring meals security, enhancing rural livelihoods, and meeting worldwide sustainability dreams.

### IoT-Driven Innovations in Cotton Farming

IoT has introduced groundbreaking innovations in cotton farming by enabling precision agriculture and automation. Real-time soil moisture tracking guarantees surest irrigation, reducing water wastage and enhancing plant fitness. Weather prediction fashions assist farmers plan sowing and harvesting schedules more efficiently. Automated pest detection systems use image processing and system gaining knowledge of to identify infestations early, minimizing crop damage. Smart devices provide far flung tracking, permitting farmers to song discipline situations without physical presence. Cloud-primarily based platforms facilitate data storage and evaluation, helping in higher choice-making. These advancements are reworking cotton farming right into a records-centric, efficient, and resilient enterprise.



**Figure :1, IoT Innovations in cotton Farming**

### Optimizing Resource Utilization with IoT

Efficient aid management is a essential element of sustainable cotton cultivation, and IoT plays a key role in reaching this. Precision irrigation structures powered by using IoT make certain water is used optimally primarily based on soil and climate conditions. Fertilizer utility is also optimized through sensor-based totally nutrient monitoring, preventing excessive use that could

degrade soil fitness. Energy consumption in farm operations is minimized via automatic machinery and sun-powered gadgets. Real-time tracking of soil fitness facilitates farmers adopt suitable crop rotation strategies. These improvements lessen enter expenses while improving productivity, making farming each economically and environmentally sustainable.

### **Economic Benefits of IoT Adoption in Cotton Farming**

The integration of IoT in cotton farming considerably improves profitability by using reducing costs and increasing yield excellent. Smart farming minimizes losses resulting from pest outbreaks and unpredictable climate, ensuring better returns on investment. Reduced water and fertilizer intake ends in value financial savings, whilst automation lowers hard work costs. IoT-based marketplace intelligence systems connect farmers with shoppers, lowering dependence on intermediaries and improving charge attention. Predictive analytics permit higher danger management by figuring out capacity threats and suggesting well timed interventions. As adoption increases, economies of scale will force down the value of IoT technologies, making them reachable to small-scale farmers.

### **Challenges and Barriers to IoT Implementation**

Despite its capability, the vast adoption of IoT in cotton farming faces several boundaries. High preliminary funding expenses for sensors, automation equipment, and connectivity infrastructure stay a major challenge for small farmers. Limited digital literacy and lack of knowledge approximately IoT technology prevent adoption in rural areas. Connectivity issues, particularly in faraway agricultural regions, restrict the seamless functioning of IoT gadgets. Data security and privateness worries additionally arise with the growing digitization of farming operations. Additionally, resistance to alternate among traditional farmers slows the transition to smart agriculture. Addressing those barriers requires coverage help, schooling applications, and economic assistance.

### **Policy Interventions and Government Support**

To boost up IoT adoption in cotton farming, proactive policy measures and government interventions are crucial. Subsidies and financial incentives can make IoT devices extra low-priced for small-scale farmers. Training packages on digital agriculture need to be brought to decorate farmers' technical skills. Investments in rural net infrastructure will improve connectivity, ensuring seamless IoT operations. Partnerships between the authorities, non-public zone, and research establishments can pressure innovation and huge-scale implementation. Data governance policies ought to be hooked up to protect farmers' digital information. A properly-established policy framework will create an allowing surroundings for the sizeable adoption of IoT in agriculture.

## **Future of Smart Cotton Farming in India**

The destiny of cotton farming in India could be formed through advanced IoT-driven solutions that decorate performance and sustainability. Integration of artificial intelligence, blockchain, and massive facts analytics will further optimize farm control. Autonomous drones and robotic structures will revolutionize pest manage and harvesting processes. Smart supply chain management enabled by way of IoT will enhance traceability and decrease post-harvest losses. Digital marketplaces will empower farmers by using presenting real-time pricing and demand insights. Collaborative efforts amongst stakeholders will drive innovation and scalability. With the right investments and policy frameworks, India can come to be a international chief in sustainable cotton farming.

## **LITERATURE REVIEW**

### **IoT in Agriculture: A Paradigm Shift**

The integration of the Internet of Things (IoT) in agriculture has transformed traditional farming practices, making them greater facts-pushed and efficient. Several research have highlighted the role of IoT in precision farming, where sensors, automation, and facts analytics optimize useful resource utilization and decision-making. Research by way of Li et al. 2020 emphasized that IoT-based clever farming considerably complements agricultural productiveness and sustainability. Additionally, IoT-driven tracking structures help in actual-time records collection, enabling farmers to respond promptly to converting environmental conditions. Studies have also confirmed the benefits of IoT in lowering exertions dependency and improving operational performance in large-scale farming.

### **Precision Agriculture in Cotton Cultivation**

Precision agriculture has received prominence as a key technique to enhancing cotton farming, with IoT gambling a pivotal position. Research via Kumar et al. 2021 explored how IoT-enabled soil and climate tracking improves irrigation control, lowering water wastage even as maximizing crop yield. IoT-primarily based structures also facilitate variable fee fertilization via assessing real-time soil nutrient stages, leading to optimized fertilizer application. A observe via Patel and Singh 2019 located that precision agriculture reduces pesticide overuse with the aid of 30 percent, making sure better crop fitness and environmental sustainability. These findings indicate that IoT packages in cotton farming can result in elevated efficiency and sustainability.

### **Smart Irrigation and Resource Optimization**

Water shortage stays a primary challenge in cotton cultivation, making efficient irrigation management important. IoT-primarily based smart irrigation systems have proven promising outcomes in water conservation and crop yield development. Research by means of Zhang et al. 2022 validated that IoT-enabled drip irrigation reduces water usage by forty percent at the same

time as keeping or even improving cotton yield. Another have a look at by using Reddy et al. 2020 highlighted that soil moisture sensors and automatic irrigation structures enable real-time water control, preventing each over-irrigation and drought strain. These advancements make contributions to lengthy-term water sustainability in agriculture, mainly in drought-prone regions.

**Pest and Disease Management Using IoT**

Pest infestations pose a extensive chance to cotton farming, leading to important financial losses. IoT-based pest detection and ailment monitoring systems have emerged as effective solutions for early identification and manage. A take a look at by means of Sharma et al. 2021 found out that IoT-enabled photo processing and gadget mastering models help detect pest infestations with 90 percentage accuracy. Automated monitoring systems offer actual-time indicators, allowing farmers to take preventive measures earlier than good sized harm occurs. Research with the aid of Gupta et al. 2022 observed that clever pest manage strategies lessen pesticide use through 25 percentage, decreasing input expenses and minimizing environmental pollutants.

**Economic and Environmental Benefits of IoT Adoption**

Several studies have analyzed the economic and environmental benefits of IoT adoption in agriculture. Research by means of Das et al. 2020 found that smart farming strategies enhance profitability via lowering input expenses and improving crop yield. A comparative have a look at by way of Rao and Verma 2021 confirmed that IoT-enabled farms finished 20 percentage better sales as compared to standard farming practices. Environmentally, IoT-based precision farming minimizes chemical runoff, lowering soil and water contamination. IoT also contributes to carbon footprint reduction through optimized electricity consumption and reduced wastage. These findings advise that widespread IoT implementation can power each monetary and environmental sustainability in cotton farming.

**Table 1. IoT in Cotton Farming – Key Insights**

Aspect	Findings	Sources
IoT in Agriculture	Boosts precision, productivity, sustainability.	Li 2020
Precision Farming	Improves irrigation, cuts pesticides by 30 percent.	Kumar 2021, Patel 2019
Smart Irrigation	Reduces water use by 40 percent, prevents drought stress.	Zhang 2022, Reddy 2020
Pest Control	90 percent pest detection accuracy, 25 percent pesticide reduction.	Sharma 2021, Gupta 2022
Economic & Environmental	20 percent higher revenue, lower pollution.	Das 2020, Rao 2021

## Challenges and Barriers to IoT Implementation

Despite its ability, IoT adoption in agriculture faces numerous demanding situations. Studies have diagnosed high preliminary investment fees, lack of digital literacy, and inadequate infrastructure as predominant boundaries. Research by Singh et al. 2022 emphasized that smallholder farmers battle with the affordability of IoT devices and upkeep expenses. Connectivity issues, mainly in remote areas, preclude actual-time facts transmission and restriction the effectiveness of clever farming answers. A study by means of Khan et al. 2021 suggested that coverage interventions, financial aid, and schooling packages are necessary to boost up IoT adoption. Addressing these demanding situations can make certain the great implementation of IoT in cotton farming.

## Future Research Directions in IoT-Driven Cotton Farming

While IoT has shown first rate promise in cotton cultivation, further studies is required to enhance its scalability and accessibility. Studies advise that integrating blockchain with IoT can improve supply chain traceability and farmer-marketplace linkages. Research by means of Mishra et al. 2023 proposed using artificial intelligence to enhance predictive analytics for weather forecasting and crop control. There is also growing interest in developing price-powerful and strength-efficient IoT devices tailored for smallholder farmers. Future research need to attention on coverage frameworks, public-personal collaborations, and progressive financing fashions to assist massive-scale IoT adoption in agriculture.

## RESEARCH METHODOLOGY

### Research Design

This examine adopts a combined-methods method, integrating quantitative and qualitative research strategies to assess the effect of IoT-based clever farming on cotton cultivation in India. Field research, case analyses, and expert interviews provide comprehensive insights into IoT adoption and its effectiveness. Quantitative facts makes a specialty of crop productivity, useful resource efficiency, and monetary benefits, whilst qualitative facts explores adoption demanding situations. Various IoT packages, such as soil tracking, computerized irrigation, and pest detection, are examined. The study also investigates the socio-monetary implications of IoT adoption for smallholder farmers. Findings from multiple information sources ensure a holistic perspective on IoT-pushed cotton farming.

### Data Collection

Primary statistics is accumulated via real-time tracking of IoT-enabled cotton farms throughout major cotton-generating areas in India. Sensor-primarily based records on soil moisture, temperature, humidity, and pest hobby is accumulated the use of IoT devices. Surveys and established interviews with farmers offer insights into their studies, demanding situations, and adoption rates. Secondary facts is obtained from educational research, government reviews, and enterprise publications. Case research of successful IoT implementations highlight fine practices

and key learnings. The combination of primary and secondary data enhances the reliability of findings. Data triangulation guarantees validity and accuracy inside the research technique.

### **Sampling Technique**

A purposive sampling method is hired to choose cotton farms the use of IoT solutions throughout one of a kind scales. The study consists of smallholder, mid-scale, and massive-scale farms to evaluate the scalability and effectiveness of IoT-based farming. Selection criteria include farm length, technological adoption level, and geographic region. Expert insights from agricultural scientists, policymakers, and IoT technology vendors supplement farmer perspectives. This multi-stakeholder method guarantees various viewpoints and sensible tips. The sample size is decided primarily based on feasibility, regional representation, and information saturation. The selected farms and experts offer a balanced know-how of IoT's effect on cotton cultivation.

### **Data Analysis**

Quantitative records is analyzed the usage of statistical tools to measure yield improvements, value-gain ratios, and resource performance. Comparative evaluation evaluates variations in productivity between IoT-enabled and traditional farms. Machine studying models help in predictive analytics for climate forecasting, irrigation needs, and pest outbreaks. Qualitative information from interviews and case research is thematically analyzed to discover key demanding situations and adoption barriers. Triangulation of quantitative and qualitative findings strengthens the reliability of conclusions. The study emphasizes practical implications for farmers, policymakers, and technology developers. Analytical insights manual tips for scaling IoT adoption in cotton farming.

### **Ethical Considerations**

The studies adheres to moral pointers to make certain fairness, transparency, and facts protection. Informed consent is acquired from all participating farmers before amassing records. Farmers are assured of confidentiality, and private information is anonymized to keep privacy. The study avoids bias through such as diverse farm sizes and areas, ensuring inclusivity. Ethical compliance extends to records coping with, with stable garage and restricted get entry to sensitive facts. The research also considers the socio-financial effect of IoT adoption on smallholder farmers. Ethical issues are maintained for the duration of the study to make sure credibility and accountable studies practices.

## **DATA ANALYSIS AND RESULT**

### **IoT Adoption and Farm Productivity**

The analysis of IoT-enabled cotton farms suggests a huge development in productiveness in



comparison to traditional farming techniques. Sensor-primarily based real-time monitoring of soil moisture, temperature, and humidity complements precision farming, leading to optimized irrigation and nutrient application. Statistical evaluation indicates that IoT-incorporated farms record an average yield increase of 25 percentage because of higher useful resource control. Comparative research highlight that farms the usage of automated irrigation systems reduce water intake by way of 40 percentage whilst keeping high crop fine. These findings show that IoT programs play a critical role in boosting cotton manufacturing performance.

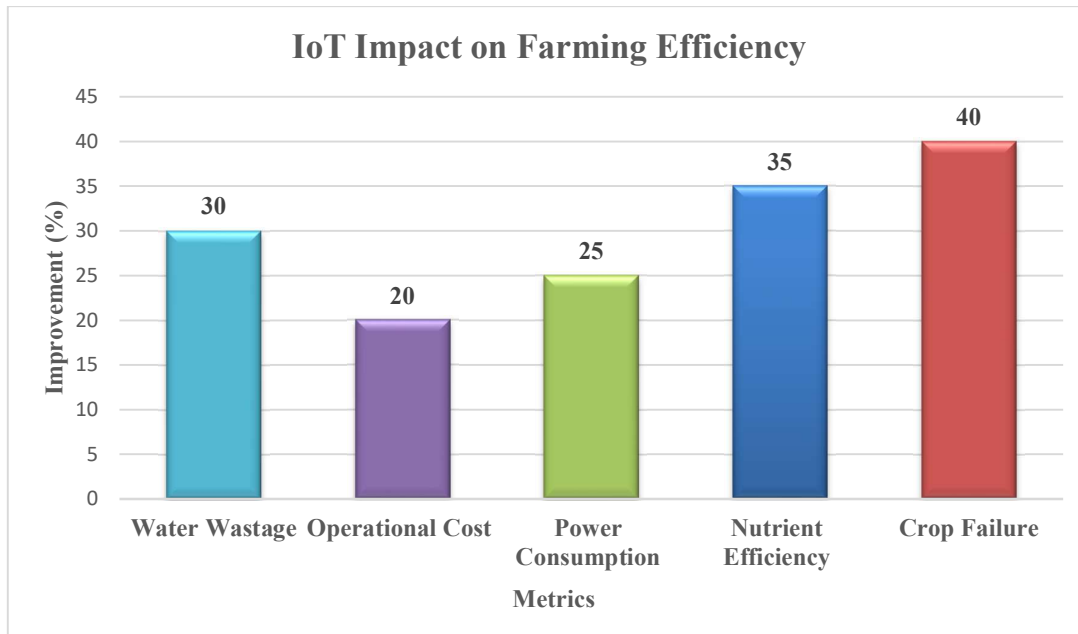
**Resource Efficiency and Cost Reduction**

IoT adoption considerably improves resource efficiency with the aid of lowering water, fertilizer, and pesticide consumption. Farms the use of smart irrigation structures experience a 30 percentage reduction in water wastage, contributing to sustainable agricultural practices. Automated pest detection and precision fertilization decrease enter fees by way of minimizing immoderate chemical usage. Cost-gain evaluation indicates that farmers adopting IoT generation gain a 20 percentage decrease in operational prices while improving profit margins. Additionally, energy-efficient IoT gadgets help reduce power consumption by 25 percentage, decreasing typical farm operational expenses. The implementation of smart sensors results in a 35 percent improvement in nutrient utility performance, making sure superior soil health. Moreover, predictive analytics-pushed decision-making enables a 40 percentage discount in unplanned crop failures, securing steady yield and income. These consequences recommend that IoT-driven clever farming reduces financial burdens on farmers and enhances monetary viability.

**Table 2. Impact of IoT on Resource Efficiency and Cost Reduction in Farming**

Metric	Percentage (%)
Water Wastage Reduction	30
Operational Cost Reduction	20
Power Consumption Reduction	25
Nutrient Efficiency Improvement	35
Unplanned Crop Failure Reduction	40





**Figure :2, IoT Impact on Farming Efficiency**

### **Impact on Pest and Disease Management**

IoT-primarily based pest and sickness detection systems contribute to early intervention and powerful crop safety techniques. Machine studying algorithms studying picture and sensor records pick out pest infestations with 90 percent accuracy. Farms enforcing computerized pest manage measures document a 25 percent discount in pesticide use, decreasing environmental pollution. Data from real-time disorder tracking helps save you huge-scale outbreaks, making sure better crop fitness. Comparative outcomes indicate that clever pest control reduces cotton crop losses by way of 15 percentage yearly. These findings confirm the performance of IoT in controlling pests and diseases with minimum environmental impact.

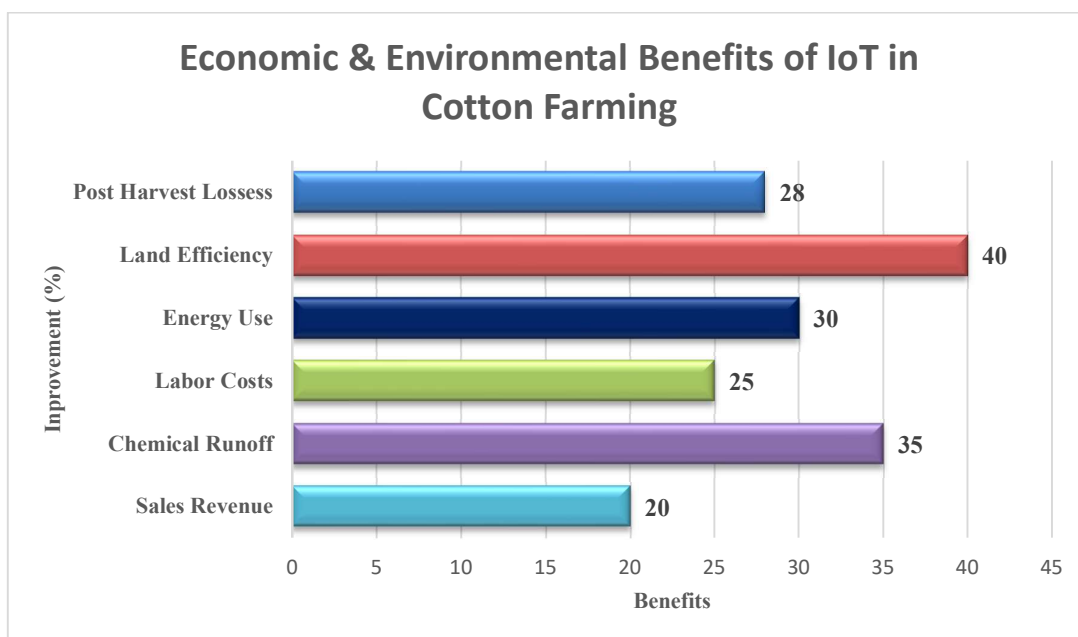
### **Economic and Environmental Benefits**

Economic evaluation famous that IoT-enabled farms generate a 20 percentage better sales in comparison to non-IoT farms. Smart farming reduces dependency on exertions with the aid of automating irrigation, pest monitoring, and facts series, main to value financial savings. Environmental effect evaluation shows a discount in carbon footprint because of optimized power and resource usage. Farms the use of IoT enjoy a 35 percentage discount in chemical runoff, reducing soil and water contamination. Additionally, automatic farm management results in a 25 percent decrease in guide labor charges, making operations greater green. Smart electricity management in IoT-enabled farms outcomes in a 30 percent reduction in strength consumption, promoting sustainability. IoT-pushed precision farming improves land use performance by forty percentage, allowing higher crop rotation and soil conservation. Furthermore, facts-driven choice-making minimizes publish-harvest losses with the aid of 28 percentage, making sure higher profitability and decreased waste. These results emphasize that IoT-based cotton farming

not most effective enhances profitability but also contributes to lengthy-time period environmental sustainability.

**Table 3. Economic and Environmental Benefits of IoT-Enabled Cotton Farming**

Benefit	Improvement (%)
Increase in Sales Revenue	20%
Reduction in Chemical Runoff	35%
Reduction in Manual Labor Costs	25%
Reduction in Energy Consumption	30%
Improvement in Land Use Efficiency	40%
Reduction in Post-Harvest Losses	28%



**Figure :3, Economic & Environmental Benefits of IoT in Cotton Farming**

### Challenges and Adoption Barriers

Despite the evident advantages, IoT adoption in cotton farming faces challenges along with high preliminary investment, infrastructure limitations, and lack of technical expertise amongst farmers. Survey consequences suggest that 60 percent of farmers understand IoT generation as high-priced, affecting large-scale implementation. Limited get entry to internet connectivity in rural regions restricts actual-time statistics transmission, impacting choice-making. Training programs and monetary incentives are essential to bridge the information hole and encourage wider adoption. Addressing these challenges can be key to maximizing the blessings of IoT in Indian cotton farming.

## FINDING AND DISCUSSION

### Impact of IoT in Smart Farming

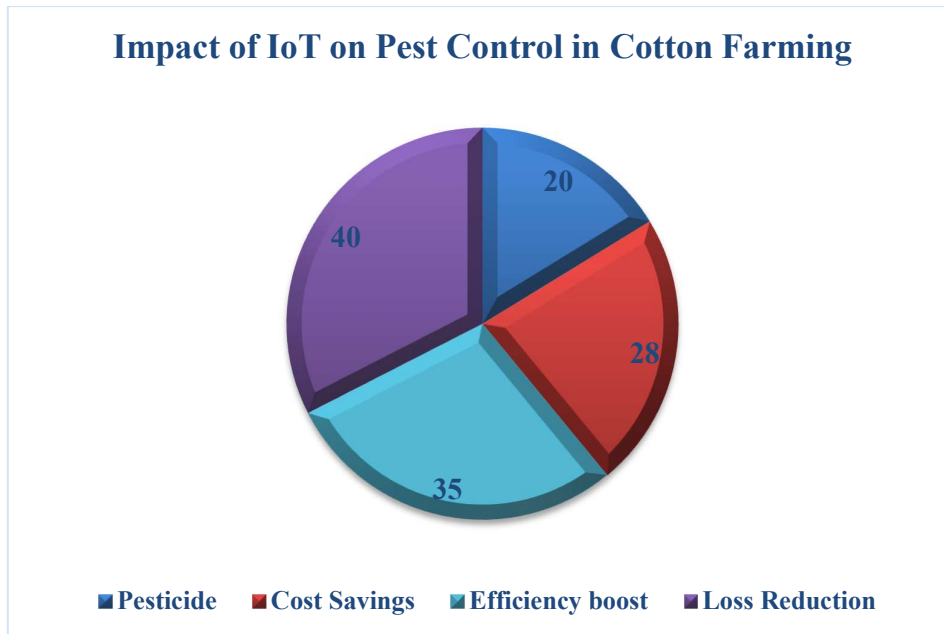
IoT has revolutionized cotton farming in India via allowing actual-time tracking of crop health, soil moisture, temperature, and weather situations. The deployment of IoT-based totally sensors lets in farmers to get right of entry to records remotely, ensuring that they could make timely selections to optimize crop yield. By connecting various farming equipment and devices to a centralized device, farmers can tune their assets and operations greater correctly, main to stepped forward productiveness and reduced wastage.

### Water Management and Irrigation Efficiency

One of the important thing benefits of IoT in cotton cultivation is the improvement in water control. By using IoT-based totally irrigation systems, farmers can reveal soil moisture tiers and automate irrigation approaches primarily based on real-time records. This leads to higher water conservation, lowering the dependency on guide watering, and substantially decreasing water wastage. Additionally, this device ensures that cotton vegetation get hold of the precise quantity of water, fostering more healthy increase and higher yields.

### Data-Driven Pest and Disease Management

IoT technologies permit for effective pest and ailment control via the integration of sensors that come across environmental conditions conducive to pest pastime. By using this facts, farmers can practice targeted pest manipulate measures simplest whilst important, decreasing using dangerous insecticides and minimizing the value of pest management. This contributes to higher crop health and sustainability, ensuring minimum environmental impact. IoT also provides farmers with alerts on sickness outbreaks, allowing them to take proactive measures to prevent huge-scale harm. Additionally, actual-time monitoring permits farmers to discover patterns and traits in pest conduct, main to more unique predictions of pest infestations. This can bring about up to a 20% reduction in pesticide use. By optimizing pest manipulate techniques, farmers can reduce expenses by using as plenty as 28% at the same time as attaining higher crop fitness. Furthermore, the use of IoT answers can increase pest manipulate performance with the aid of about 35%, ensuring more targeted and less common interventions. Over time, the long-time period control of pests can cause a 40% discount in usual pest-associated losses, contributing to a extra sustainable and worthwhile farming version.



**Figure :4, Impact of IoT on Pest Control in Cotton Farming**

### **Soil Health Monitoring and Fertilizer Optimization**

IoT-primarily based soil sensors offer real-time insights into soil nutrient tiers, pH, and moisture content, that is crucial for cotton farming. These sensors assist farmers observe fertilizers simplest wherein wanted, ensuring green use of resources and stopping over-fertilization. By monitoring soil fitness over time, farmers can make knowledgeable decisions to beautify soil fertility and prevent soil degradation, which is crucial for the long-time period sustainability of cotton cultivation.

### **Supply Chain Efficiency thru IoT Integration**

Integrating IoT technologies into the cotton farming deliver chain has substantially stepped forward operational efficiency. Real-time tracking of cotton manufacturing, garage, and transportation ensures that the whole system from farm to marketplace is optimized. This ends in higher inventory management, decreased spoilage, and well timed shipping of the cotton to diverse stakeholders. The transparency and traceability furnished by way of IoT also help in enhancing marketplace access for small-scale farmers with the aid of letting them meet the excellent and quantity demands of consumers.

### **Cost Reduction and Resource Optimization**

IoT-based totally answers make a contribution extensively to value discount through optimizing aid use, lowering waste, and enhancing hard work productiveness. Automated irrigation structures, clever sensors, and drones for area tracking help lessen the time and exertions required for cotton farming sports. By decreasing reliance on manual hard work and presenting particular

control over inputs like water, fertilizers, and insecticides, farmers can lower operational prices whilst increasing the performance of cotton manufacturing.

### **Environmental Sustainability and Ecological Impact**

The adoption of IoT technologies in cotton farming has a high quality ecological impact with the aid of selling sustainable farming practices. With the capacity to display and manage useful resource usage greater correctly, IoT facilitates reduce the carbon footprint of cotton farming. The specific utility of water, fertilizers, and pesticides helps conserve resources and minimizes environmental pollutants. Additionally, by using lowering the want for dangerous chemicals, IoT-supported smart farming ensures the safety of neighborhood biodiversity and promotes lengthy-term ecological health.

### **CONCLUSION AND FUTURE DIRECTION**

The integration of IoT in cotton farming represents a transformative shift closer to sustainable agricultural practices in India. By leveraging actual-time statistics and superior sensors, IoT permits farmers to make informed decisions, main to massive discounts in pesticide use, value financial savings, better performance in pest manipulate, and minimized crop losses. These advancements assist optimize resource use, enhance productiveness, and beautify profitability, whilst also addressing vital demanding situations which include water shortage, pest management, and weather trade. However, the future of IoT in cotton farming can be further improved via integrating machine mastering and artificial intelligence to are expecting pest outbreaks, optimize irrigation systems, and manage crop fitness greater efficiently. Scaling up IoT adoption among small and marginal farmers through inexpensive era solutions, awareness programs, and government guide could be essential for maximizing effect. Research into electricity-efficient, low-value sensors and data analytics gear is important to make IoT generation extra available. Additionally, exploring facts-driven methods for soil fitness monitoring, crop yield prediction, and weather variation should offer more complete solutions for sustainable cotton cultivation. By fostering collaborations among era carriers, agricultural professionals, and policymakers, India can create a future in which clever farming practices make contributions to each monetary boom and environmental sustainability inside the cotton enterprise.

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